



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2258-200
Job Sheet 179545



Part No: D2258-200

Job Qty: 6 ea

Part Name: Weight Placard 200lb



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 6/29/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV F IPP: B 04.04.15 Reformat; Clarify Step 2 KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		6/29/18	0.00	0.00	Purchasing	DAS 6	JUL 06 2018
110	Packaging	6 pcs		6/29/18	0.00	0.00	Packaging2	DAS 6	JUL 06 2018
120	QC	6 pcs		6/29/18	0.00	0.00	QC6	38	
130	Packaging	6 pcs		6/29/18	0.00	0.00	Packaging3	38	
140	QC21-SA	6 Ea		6/29/18	0.00	0.00	QC21	38	

Part Op 100 - Issue P/O: 040291 Make D2258-200 read 200lb / 91kg as per Dwg D2258 Material: Red letters (1.00" min Descriptions: height) with adhesive back Manufacture from 3M 7mil masking film #8522CP or Avery IPM #2031-00

110 - Ensure material release note is attached

130 - ***ONE YEAR EXPIRED DATE FROM RECEIVING: JUL 06 2019***

JUN 21 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2258-200P	Weight Placard 200lb	6 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D2258-200P	6	0	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 9:02 AM dart.baker.diane



Container No: S089517



Part: D2258-200

Job No: 179545

Serial No/Batch: S089517

Revision:

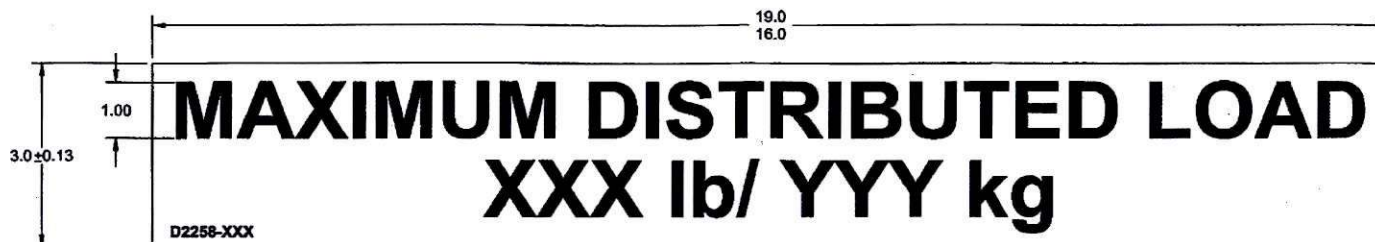
Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/06/19



D2258-XXX PLACARD
(XXX = ALLOWABLE WEIGHT IN POUNDS)

PART NUMBER	LOAD
D2258-132	132 lb/ 60 kg
D2258-146	146 lb / 66 kg
D2258-154	154 lb/ 70 kg
D2258-160	160 lb/ 73 kg
D2258-170	170 lb/ 77 kg
D2258-176	176 lb/ 80 kg
D2258-200	200 lb/ 91 kg
D2258-220	220 lb/ 100 kg
D2258-300	300 lb/ 136 kg

RELEASED
2011-06-29

NOTES:

- 1) MATERIAL: RED LETTERS, 1 HIGH, ADHESIVE BACK
MANUFACTURED FROM 3M, 7 MIL MASKING FILM #8522CP OR
AVERY IFM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) PART NUMBER = D2258-MAX DISTRIBUTED WEIGHT IN POUNDS (lbs) OF THE BASKET.
EXAMPLE: D2258-132 IS A BASKET WITH MAX DISTRIBUTED WEIGHT OF 132 POUNDS (lbs).

F	ADD P/N D2258-154 (ZN B5-1)	(REF. NCR11-670)	MB	11.06.17
E	ADD P/N D2258-146 (ZN B5-1)	UPDATE TOLERANCE AS PURCHASED (ZN D4-1, D8-1)	CP	10.01.15
D	ADD P/N D2258-176		HS	09.06.03
C	REDRAWN. SEE PAR 08-026		AJS	08.10.29
B	ADDED NOTE		BW	95.11.29
A	NEW ISSUE		BW	94.02.26
REV.	DESCRIPTION		BY	DATE
DESIGN	BW		DART AEROSPACE LTD	
DRAWN			HAWKESSBURY, ONTARIO, CANADA	
CHECKED			DRAWING NO.	REV. F
MFG. APPR.			D2258	SHEET 1 OF 1
APPROVED			TITLE	SCALE
DE APPR.			UTILITY BASKET PLACARD	NTS
DATE	11.06.17		COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED, AND IS RELEASED ON THE CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COLLABORATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040291

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040291

PO Date: 6/21/18

Due Date: 7/5/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUN 21 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179535	D2137P			Decal - No Step D2137 As Per Dwg D2137	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
2	179545	D2258-200P			Weight Placard 200lb As per Dwg D2258 Rev. F	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
3	179593	D2985P			Label As Per Dwg D2985 Rev.B	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
4	179546	D3012-5P			Decal D3012-5 As Per Dwg D3012 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
5	179547	D3268-1P			Placard As Per Dwg D3268 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
6	179595	D3383-1P			Placard As Per Dwg D3383 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
7	179550	D3428-1P			Placard D3428-1 As Per Dwg. D3428 Rev. A	Firmed	7/5/18	12 pcs	0 pcs	12 pcs	\$6.6666/pcs	\$80.00
8	179596	D3567-1P			Decal As Per Dwg D3567 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
9	179599	D3567-2P			Decal As per Dwg D3567 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
10	179551	D3605-1P			Placard As Per Dwg D3605 Rev. A	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
11	179552	D3678-1P			Placard As Per Dwg D3678 Rev. C	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
12	179553	D3678-3P			Placard As Per Dwg D3678 Rev. C	Firmed	7/5/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00

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***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

040291

Packing Slip#

WO 23012

Part #:

Drawing Rev:

multi.

Serial/Batch:

Description (Part Name): Labels

multi (see invoice)

Quantity:

132

Certification:

We hereby certify that:

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: June 29, 2019

Authority:

3m + Avery

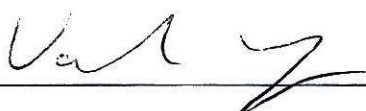
Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/06/29

Signature:



Title:

Office Admin.

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studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46427
Date: 06/29/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12	D2137P.	6.6667		6.6667	80.00
6	D2258-200P.	13.3333		13.3333	80.00
6	D2985P.	13.3333		13.3333	80.00
6	D3012-5P.	13.3333		13.3333	80.00
6	D3268-1P.	13.3333		13.3333	80.00
6	D3383-1P.	13.3333		13.3333	80.00
12	D3428-1P.	6.6667		6.6667	80.00
6	D3567-1P.	13.3333		13.3333	80.00
6	D3567-2P.	13.3333		13.3333	80.00
6	D3605-1P.	13.3333		13.3333	80.00
6	D3678-1P.	13.3333		13.3333	80.00
6	D3678-3P.	13.3333		13.3333	80.00
12	D3938-3P.	6.6667		6.6667	80.00
6	D3944-1P.	13.3333		13.3333	80.00
6	D3997-5P.	13.3333		13.3333	80.00
6	D3997-11P.	13.3333		13.3333	80.00
6	D3997-19P.	13.3333		13.3333	80.00
6	D3997-29P.	13.3333		13.3333	80.00
6	D3997-43P.	13.3333		13.3333	80.00
Subtotal:					1,520.00
H - HST					
HST					197.60
Thank you for your business / Merci de faire affaire avec nous					

JUL 05 2018
SV

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Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount	1,717.60
Comment: WO23012			Amount Paid	0.00
Sold By:			Amount Owning	1,717.60